

Antunes Horizontal Toaster

Model HCT-5H

Daily maintenance tasks

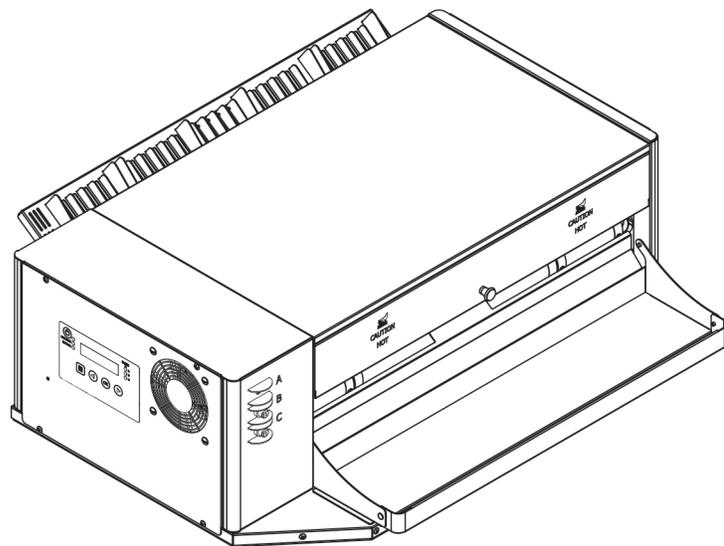
PR 65 D1 Clean the Toaster
& Inspect and
Clean Belts

Quarterly maintenance tasks

PR 65 Q1 Remove Belt
Wraps, Clean
Rollers, Install Belt
Wraps

PR 65 Q2 Clean Cooling Fan

Model HCT-5H



⚠ Hazards

These icons alert you to a possible risk of personal injury.

🔧 Equipment alerts

Look for this icon to find information about how to avoid damaging the equipment while doing a procedure.

📌 Tips

Look for this icon to find helpful tips about how to do a procedure

Clean the Toaster & Inspect and Clean Belts

Daily

PR 65 D1

Antunes Horizontal Contact Toaster HCT-5H

Daily

PR 65 D1

Why	To ensure the unit is clean when toasting buns.	
Time required	2 minutes to prepare	10 minutes to complete
Time of day	After close	For 24-hour restaurants: during breakfast menu
Hazard icons	 Chemicals  Electricity	

Tools and supplies



Bucket, clean and sanitized towels

Bucket, soiled towels

Kay QSR Super Contact Cleaner

KAY Sink Detergent and Sanitizer Solutions

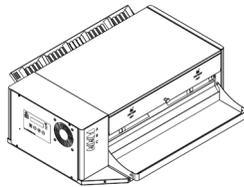
KAY QSR Hi-Temp Grill Cleaner

Heat Resistant Gloves

Procedure

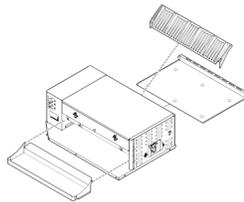
1. Turn off toaster, allow to cool, and unplug power cord.

Press the power button on control panel to turn off. The toaster enters a cool-down mode and automatically shuts down when complete. Unplug the power cord.



2. Remove and clean accessories.

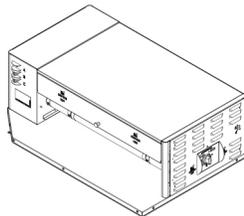
Remove accessories with heat-resistant gloves and take to the 3-compartment sink to wash, rinse, and sanitize. Allow to air dry.



KAY Sink Detergent Solution, Sanitizer Solution.

3. Clean outside of toaster.

Wipe outside surfaces of toaster with a clean, sanitizer-soaked towel sprayed with KAY QSR Heavy Duty Degreaser solution. Discard towel in soiled towel bucket after use. Allow to air dry.



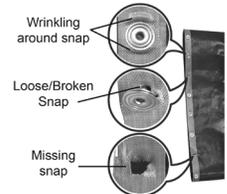
4. Inspect and clean top and bottom belts.

Inspect top and bottom belts for any tears, discoloration, or damage to belt snaps.



Replace all belts on toaster if any belts are damaged or worn. Belt Wrap only as needed.

- If the top and bottom belts are in good condition, spray a sanitizer-soaked grill cloth with KAY QSR Heat-Activated Grill & Toaster Cleaner. If using Hi-Temp Grill Cleaner, pour 1 packet into an entree base lid and dip a clean, sanitizer-soaked towel into the cleaner. Wipe top belt clean. Discard towel in soiled towel bucket after use. Wipe top belt with a separate clean, sanitizer soaked grill cloth. Discard towel in soiled towel bucket after use. Allow to air dry.



Belt is wrinkling/distressed around snaps, has loose/damaged snaps, and is missing snaps. Replace defective belt.



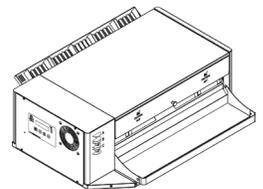
Tip
The Belt Rollers will continue turning while in cool-down mode. This allows you to clean each belt entirely. Repeat this step several times if there is heavy carbon build up on belt.



KAY QSR solution, Sanitizer solution

6. Reinstall clean accessories and turn unit on.

Reinstall the clean accessories onto the toaster. Plug in the power cord and turn the unit on.



Remove Belt Wraps, Clean Rollers, Install Belt Wraps

Quarterly

PR 65 Q1

Antunes
Horizontal Contact Toaster - HCT-5H

Quarterly
PR 65 Q1

Why	To inspect belts and clean rollers and ensure toaster works properly.	
Time required	2 minutes to prepare	10 minutes to complete
Time of day	After close	For 24-hour restaurants: during breakfast menu

Hazard icons  Chemicals  Electricity

Tools and supplies



Heat Resistant
Gloves



Screwdriver,
flat



Kay QSR
Super Contact
Cleaner



Bucket, clean
and sanitized
towels



Bucket, soiled
towels

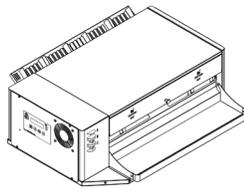
Procedure

1. Turn off unit and unplug power cord.

Press the power button on control panel to turn off toaster. The toaster enters a cool-down mode and automatically shuts down when complete.

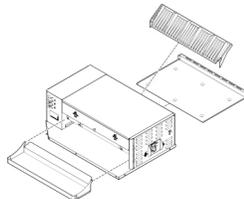


Electricity



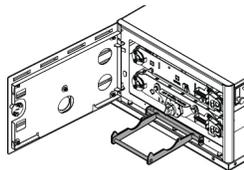
2. Remove accessories.

Remove the accessories from the toaster with heat-resistant gloves. Take them to the 3-compartment sink to wash, rinse, and sanitize. Allow to air dry.



3. Open Side panel and unlock belt rollers.

Use a flathead screwdriver to unlock and open the Side Panel opposite of control panel side. Unlock the top and bottom rollers by pulling the latch down.



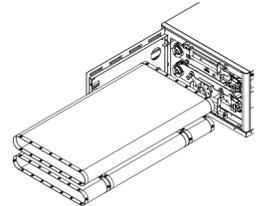
4. Remove tension from rollers.

Face the rear of the toaster. Open the front door as shown. Push in and down on the top roller to remove tension. Push in and down on the bottom roller to remove tension.



5. Remove Belts and clean Rollers.

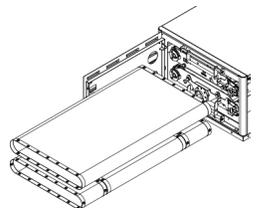
Carefully remove all four belts. Wipe all four rollers - TWO FRONT AND TWO BACK - with a clean sanitizer-soaked towel sprayed with Kay QSR Super Contact Cleaner. Make sure to remove all debris from the rollers so they are as clean as possible. Wipe the rollers with a separate clean sanitizer-soaked towel. Discard towels in soiled towel bucket after use.



Chemicals
Kay QSR Super Contact Cleaner
Sanitizer Solution.

6. Clean belts and install belts.

For new or existing belts, wipe both sides of the belts with a clean, sanitizer-soaked towel. Allow to air dry. Slide the new front belt gently over the rollers. Make sure the belt lines up properly on rollers. The snaps on the belts should face the inside of the roller.



7. Restore Roller Tension.

Lift the top and bottom belt rollers. Use both hands to lift up and towards the rear of the toaster and let the rollers move up into operating position.

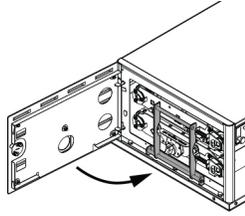


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Remove Belt Wraps, Clean Rollers, Install Belt Wraps (continued)

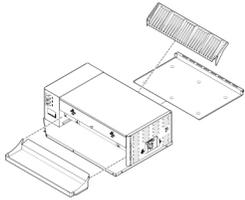
8. Lock belt rollers and close left side panel.

Lock top and bottom rollers according to the image on the right. Close the left side panel and lock the lock using a flathead screwdriver on the side panel.



9. Reinstall the clean accessories and turn unit on.

Reinstall the clean accessories onto the toaster. Plug in the power cord and turn the unit on.



Electricity

Why	To ensure the Cooling Fan is clean and operating correctly.	
Time required	2 minutes to prepare	10 minutes to complete
Time of day	After close	For 24-hour restaurants: during breakfast menu

Hazard icons  Electricity

Tools and supplies



Phillips Head
Screwdriver

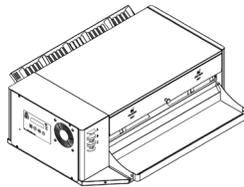


Brush nylon-bristled,
small

Procedure

1. Turn off unit.

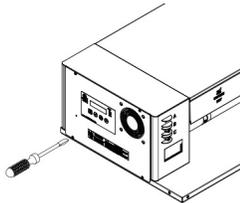
Press the power button on the control panel to turn the toaster off. The toaster enters a cool-down mode and automatically shuts down when complete. Unplug the power cord.



 Electricity

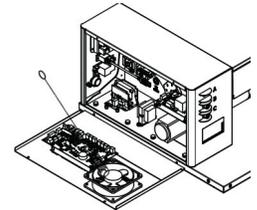
2. Open Left Side Panle

Loosen the two bottom screws and remove the three top screws from left side panel. Lay the panel down carefully as shown. Do not disconnect any wires.



3. Clean cooling fan and inside of electrical housing.

Remove any debris or dust from the cooling fan with a small brush. Wipe away any debris with a clean, dry towel.



Inspect the electrical compartment for crumbs and debris. Clean out all crumbs and debris using a clean, dry towel or nylon bristled brush. Be careful not to disrupt any electrical wiring.

 Electricity

4. Close Left Side Panel.

Re-attach the left side panel and secure with the screws. Plug in the power cord and turn toaster on.

