

A.J. Antunes & Co. Vertical Contact Toaster

Model VCT-2000

Daily maintenance tasks

PR 67 D1 Clean Toaster

Monthly maintenance tasks

PR 67 M1 Clean Belt Wraps

Quarterly maintenance tasks

PR 67 Q1 Clean Front and
Rear Conveyor
Chains



Hazards

These icons alert you to a possible risk of personal injury.

Equipment alerts

Look for this icon to find information about how to avoid damaging the equipment while doing a procedure.

Tips

Look for this icon to find helpful tips about how to do a procedure

Why	To ensure the unit is clean when toasting buns.	
Time required	2 minutes to prepare	10 minutes to complete
Time of day	After close	For 24-hour restaurants: during breakfast menu
Hazard icons	 Electricity	 Hot Surfaces
		 Chemicals

Tools and supplies



Gloves, neoprene



Bucket, clean and sanitized towels



Bucket, soiled towels



KAY® Sink Detergent Solution



KAY® Heavy Duty Degreaser solution



Large brush, nylon-bristled

Procedure

1. Turn unit off.

Turn the power OFF, unplug the power cord, and clean the release sheet and belts wraps while they are warm.

Toaster surfaces are hot.



Electricity



Hot Surfaces



2. Remove accessories.

Put on heat-resistant gloves and remove the Butter Wheel, Pan, Heat Shield, and Bun Chute. Discard the remaining butter from the pan.



Hot Surfaces



3. Wash accessories.

Remove the Butter Wheel from the Pan. Take the Butter Wheel, Pan, Heat Shield, and Bun Chute to the 3-compartment sink or Warewash machine to wash, rinse, and sanitize.

Inspect the Butter Wheel and other accessories. There should be no butter residue inside the Butter Wheel or on the accessories. If needed, use a Large Brush nylon bristled (Franke P/N 151406) and a clean sanitizer-soaked towel to remove all butter residue. Allow to air dry.

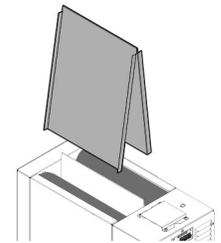


4. Remove release sheet.

Remove the release sheet from the toaster and place it on a clean, flat dry surface.



Hot Surfaces



5. Inspect release sheet and belt wraps.

Inspect the release sheet and belt wraps. Replace if they are torn, damaged, or have excessive burnt butter buildup.



Failed Belt Wrap - Worn.



Failed Belt Wrap - Torn



Failed Release Sheet (White Spot) from excessive scrubbing.



Failed Release Sheet Butter burnt/caramelized on release sheet.

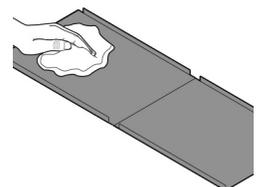
6. Clean release sheet.

Spray the silver side of the release sheet with Sink Detergent Solution and wipe with a clean, sanitizer-soaked towel. Rinse the silver side of the Release Sheet with a separate, clean sanitizer-soaked towel.



Chemicals

Sink Detergent Solution, Sanitizer

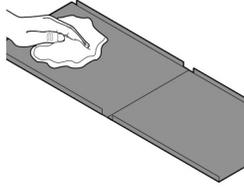


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Clean Toaster (continued)

7. Clean release sheet.

Flip the release sheet over and spray the black side with Sink Detergent Solution and wipe with a clean, sanitizer-soaked towel. Rinse the black side of the release sheet with a separate, clean sanitizer-soaked towel. Discard the soiled towel into the soiled towel bucket after use. Allow to air dry.



Chemicals

Sink Detergent Solution, Sanitizer

8. Clean front belt wrap.

Open the front conveyor cover and firmly wipe the belt wrap from left to right and top to bottom with a clean, sanitizer-soaked towel sprayed with Heavy Duty Degreaser solution. Rinse the belt wrap from left to right and top to bottom with a separate, clean sanitizer-soaked towel.



Chemicals

Heavy Duty Degreaser solution, Sanitizer

9. Clean rear belt wrap.

Close the front conveyor cover, open the rear conveyor cover and clean the belt wrap following step 9. Discard the soiled towels into the soiled towel bucket after use.



10. Rotate belt wraps.

Close the rear conveyor cover. Reinstall the clean heat shield, plug in the power cord, turn the unit, count 40 seconds, then turn the unit OFF and unplug the unit.



11. Clean rear belt wrap.

Open the rear conveyor cover again and clean the newly exposed section of the belt wrap from left to right and top to bottom with a clean, sanitizer-soaked towel sprayed with Heavy Duty Degreaser solution. Rinse the belt wrap from left to right and top to bottom with a separate, clean, sanitizer-soaked towel.



Chemicals

Heavy Duty Degreaser solution, Sanitizer

12. Clean front belt wrap.

Close the rear conveyor cover, open the front conveyor cover and clean the belt wrap following step 12. Discard the soiled towels into the soiled towel bucket after use.



Close the front conveyor cover.



Chemicals

Heavy Duty Degreaser solution, Sanitizer

13. Clean exterior.

Wipe down the exterior of the toaster with a clean, sanitizer-soaked towel sprayed with Heavy Duty Degreaser solution. Rinse the exterior of toaster with a separate, clean sanitizer-soaked towel. Discard the towel into the soiled towel bucket after use.

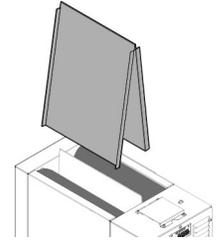


Chemicals

Heavy Duty Degreaser solution, Sanitizer

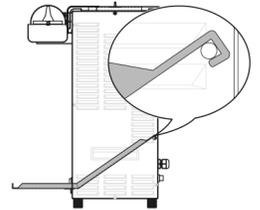
14. Install release sheet.

Install the release sheet by draping it over both sides of the platen with the crease centered on the platen.



15. Re-install accessories.

Install the Bun Chute through the front of the toaster. Hang the back of the Bun Chute on the rear Conveyor Cover hinge. When properly installed, the Bun Chute supports will be flush against the front of the unit. You may need to stand to the side of the unit to guide the Bun Chute into place from the front and rear using both hands.



Reinstall the Heat Shield.

Reassemble and install the Butter Wheel and pan. Refill the butter pan with butter.

16. Turn unit on.

Plug the toaster in and turn the power switch to ON.



Electricity



Why Perform as needed when Belt Wraps and Platen requires deeper cleaning than normal.

Time required 2 minutes to prepare 7 minutes to complete

Time of day After close For 24-hour restaurants: during breakfast menu

Hazard icons  Electricity  Hot Surfaces  Chemicals

Tools and supplies



Procedure

★ Tip This procedure includes the recovery cleaning of the belt wraps and platen that should be performed as needed, when buildup accumulates or when daily cleaning is not completed.

1. Turn unit off.

Turn the power OFF and unplug the power cord.

 Electricity



2. Remove accessories.

Put on heat-resistant gloves and remove the Butter Wheel, Pan, Heat Shield, and Bun Chute.

 Hot Surfaces



3. Clean accessories.

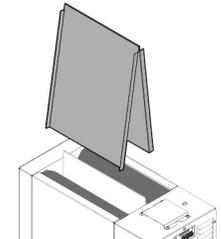
Remove the Butter Wheel from the Pan. Take the Butter Wheel, Pan, Heat Shield, and Bun Chute to the 3-compartment sink or Warewash machine to wash, rinse, and sanitize.



Inspect the Butter Wheel and other accessories. There should be no butter residue inside the Butter Wheel or on the accessories. If needed, use a Large Brush nylon bristled (Franke P/N 151406) and a clean sanitizer-soaked towel to remove all butter residue. Allow to air dry.

4. Remove release sheet.

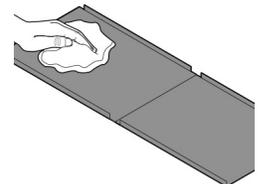
Remove the Release Sheet from the toaster and place it on a clean, flat dry surface.



5. Clean release sheet.

Pour 1 pack of Hi-Temp Grill Cleaner into a clean stainless steel pan or a clean entrée base.

Dip a clean, sanitizer-soaked towel into the McD Hi-Temp Grill Cleaner and wipe one side of the release sheet unit clean. Rinse with a clean, sanitizer-soaked towel.



Flip the release sheet and repeat cleaning and rinsing. Allow to air dry. Discard the soiled towels into the soiled towel bucket after use.

 Chemicals

McD Hi-Temp Grill Cleaner, Sanitizer

6. Clean front belt wrap.

Open the front conveyor cover and dip a clean, sanitizer-soaked towel into the McD Hi-Temp Grill Cleaner and firmly wipe the belt wrap from left to right and top to bottom. Rinse the belt wrap from left to right and top to bottom with a separate clean, sanitizer soaked towel. Repeat rinsing until all of the product residue has been removed.



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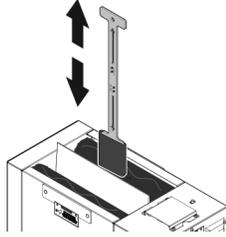
 Chemicals

McD Hi-Temp Grill Cleaner, Sanitizer

Belt Wraps & Platen Recovery Cleaning (continued)

7. Clean toaster platen.

Attach a clean, Ecolab High-Temp Pad (WRIN# 01391-006) over the end of the platen recovery tool. Dip the pad into McD Hi-Temp Grill Cleaner. Scrub both sides of the platen until clean. Re-dip the pad in grill cleaner as necessary.



Allow the Hi-Temp Grill Cleaner to remain on the platen for 1 - 2 minutes.

Remove the pad from the platen recovery tool. Fold a clean, sanitizer-soaked towel in half. Fold the towel in half again. Attach the folded towel to the platen recovery tool.

Rinse the platen with the recovery tool and towel to remove all grill cleaner residue from both sides of



Chemicals

McD Hi-Temp Grill Cleaner, Sanitizer

8. Clean rear belt wrap.

Close the front conveyor cover, open the rear conveyor cover and clean the belt wrap following the previous step. Discard the soiled towels into the soiled towel bucket after use.



9. Rotate belts.

Close the rear conveyor cover. Reinstall the heat shield, plug in the power cord, turn the unit on, count 40 seconds, then turn the unit OFF and unplug the unit.



10. Clean rear belt wrap.

Open the rear conveyor cover again and dip a clean, sanitizer-soaked towel into the McD Hi-Temp Grill Cleaner to clean the newly exposed section of the belt wrap from left to right and top to bottom. Rinse the belt wrap from left to right and top to bottom with a separate, clean, sanitizer-soaked towel. Repeat rinsing until all of the product has been removed.



Chemicals

McD Hi-Temp Grill Cleaner, Sanitizer

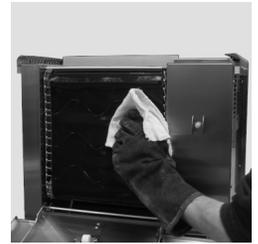
11. Clean front belt wrap.

Close the rear conveyor cover, open the front conveyor cover, and clean the belt wrap following the previous step. Discard the soiled towels into the soiled towel bucket.



Chemicals

McD Hi-Temp Grill Cleaner, Sanitizer



12. Clean exterior.

Close the front conveyor cover and wipe down the exterior of the toaster with a clean, sanitizer-soaked towel sprayed with McD Heavy Duty Degreaser solution. Rinse the exterior of the toaster with a separate clean, sanitizer-soaked towel. Discard the towels into the soiled towel bucket after use.



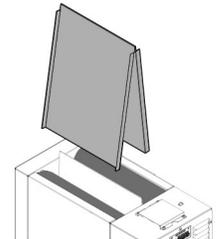
Chemicals

McD Heavy Duty Degreaser solution, Sanitizer



13. Install release sheet.

Install the release sheet by draping it over both sides of the platen with the crease centered on the platen.



14. Install accessories.

Install the bun chute so the hooks are installed over the lower rear support rod. Install the heat shield with the release sheet retainer clips securely over the release sheet platen. Install the butter wheel and pan and refill the butter pan with butter.



15. Turn unit on.

Plug the toaster in and turn the power switch to ON.



Tip

Ecolab High-Temp Pads can be obtained by ordering WRIN# 01391-006. Each carton contains 10 pads.



Why	To ensure proper operation of the toaster		
Time required	2 minutes to prepare	7 minutes to complete	
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Tools and supplies



Gloves, neoprene



Bucket, clean and sanitized towels



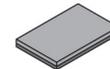
Bucket, soiled towels



Sanitizer



Heavy Duty Degreaser



No-Scratch Pad

Procedure

1. Turn unit off.

Turn the power OFF, unplug the power cord, and allow the unit to cool before proceeding.



Electricity



2. Remove accessories.

Put on heat-resistant gloves and remove the Butter Wheel, Pan, and Heat Shield and set the bun thickness compression knobs to 6 & 6.



Hot Surfaces



3. Remove belt wrap pin.

Open both conveyor covers (rear and front) and pull the belt wrap pin out of the zipper.



4. Remove belts.

Remove and discard the old belt wraps.



5. Clean conveyor chains.

Clean both conveyor belt chains (rear and front) with a clean, sanitizer-soaked towel or a NO-SCRATCH pad sprayed with Heavy Duty Degreaser solution. Rinse with a separate, clean, sanitizer soaked towel.



Tip

Do not spray the toaster with water or cleaning product. This can damage electrical components.



Chemicals

Heavy Duty Degreaser solution, Sanitizer

6. Rotate conveyor chains.

Close both conveyor covers. Reinstall the clean heat shield, plug in the power cord, turn the unit on, count 40 seconds, then turn the unit OFF and unplug the unit.



continued ▶

Clean Front and Rear Conveyor Chains (continued)

7. Clean conveyor chains.

Open both conveyor covers again and clean the newly exposed section of the conveyor belt chains from left to right and top to bottom with a clean, sanitizer-soaked towel or NO-SCRATCH pad sprayed with Heavy Duty Degreaser solution. Rinse the belt wrap from left to right and top to bottom with a separate, clean, sanitizer-soaked towel.



Chemicals

Heavy Duty Degreaser solution,
Sanitizer

8. Clean belt wraps.

Wipe down the belt wraps with a clean, sanitizer-soaked towel and allow to air dry before installing.



Discard all soiled towels into the soiled towel bucket after use.

9. Install new belt wraps.

Install the belt wraps around the conveyor belt chains.



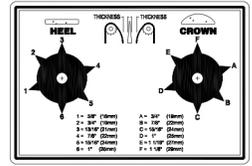
10. Reinstall accessories.

Close the conveyor covers and reinstall the Heat Shield, Butter Wheel, and Pan.



11. Set Bun Thickness Compression Knobs

Set the bun thickness compression knobs back to their normal settings. The McDonald's "Golden Standard" for toasting is the deciding factor on the finished product, not the bun thickness setting.



The default bun thickness settings are 2 for Heels and C for Crowns, but settings are adjustable from 1-6 and A-F. It is acceptable to adjust the bun thickness setting as needed to achieve the desired quality toast and bun compression.

12. Turn unit on.

Plug the toaster in and turn the power switch to ON.



Electricity

